From the INTERNATIONAL BUREAU

PCT

En. ...

Property of

FIRST NOTICE INFORMING THE APPLICANT OF THE COMMUNICATION OF THE INTERNATIONAL APPLICATION (TO DESIGNATED OFFICES WHICH DO NOT APPLY THE 30 MONTH TIME LIMIT UNDER ARTICLE 22(1)) To:

VOITH FABRICS PATENT GMBH St. Pöltener Strasse 43 89522 Heidenheim ALLEMAGNE

(PCT Rule 47.1(c))

Date of mailing (day/month/year) 28 October 2004 (28.10.2004)

Applicant's or agent's file reference PF08548 WO

International application No.

PCT/FP2004/050359

IMPORTANT NOTICE

Priority date (day/month/year) 25 March 2003 (25.03.2003)

Applicant

24 March 2004 (24.03.2004)

VOITH FABRICS PATENT GMBH et al

International filing date (day/month/year)

- ATTENTION: For any designated Office(s), for which the time limit under Article 22(1), as in force from 1 April 2002 (30 months from the priority date), does apply, please see Form PCT/IB/308(Second and Supplementary Notice) (to be issued promptly after the expiration of 28 months from the priority date).
- Notice is hereby given that the following designated Office(s), for which the time limit under Article 22(1), as in force from 1 April 2002, does not spirly, hearbur temperated that the communication of the international application, as provided for in Article 20, be effected under of the Spirly, The International Bureau has effected that communication on the date indicated below:

CH

In accordance with Rule 47.1(c-bis)(i), those Offices will accept the present notice as conclusive evidence that the communication of the international application has duly taken place on the date of mailing indicated above and no copy of the international application is required to be furnished by the applicant to the desirated office(s).

The following designated Offices, for which the time limit under Article 22(1), as in force from 1 April 2002, does not apply, have not
requested, as at the time of mailing of the present notice, that the communication of the international application be effected under Rule
93/ki.l.:

FI, LU, SE, TZ, UG, ZM

In accordance with Rule 47.1(e-bis)(ii), those Offices accept the present notice as conclusive evidence that the Contracting State for which that Office acts as a designated Office does not require the furnishing, under Article 22, by the applicant of a copy of the international assolication.

4. TIME LIMITS for entry into the national phase

For the designated Office(s) listed above, and unless a demand for international preliminary examination has been filled before the expiration of 19 months from the priority date (see Article 39(1)), the applicable time limit for entering the national phase will, subject to what is said in the following paragraph, be 20 MONTHS from the priority date.

In practice, time limits other than the 20-month time limit will continue to apply, for various periods of time, in respect of certain of the designated Offices Isted above. For regular updates on the applicable time limits (20 or 21 months, or other time limit) of the Office, refer to the PCT Gazette, the PCT Newsletter and the PCT Applicant's Guide, Volume II, National Chapters, all available from WIPO's Internet sic. at http://www.wipoin/pcte/molfack.html.

It is the applicant's sole responsibility to monitor all these time limits.

The International Bureau of WIPO

34, chemin des Colombettes 1211 Geneva 20, Switzerland Authorized officer

Agnes Wittmann-Regis

Facsimile No.+41 22 338 89 70-

PATENT COOPERATION TREATY

From the INTERNATIONAL SEARCHING AUTHORITY

PCT

To: VOITH FABRICS PATENT GMBH Sankt Pöltener Str. 43 D-89522 Heidenheim

NOTIFICATION OF TRANSMITTAL OF THE INTERNATIONAL SEARCH REPORT AND

THE WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY, OR THE DECLARATION GERMANY (PCT Rule 44.1) Date of mailing 24/09/2004 (day/month/year) See paragraphs 1 and 4 below Applicant's or agent's file reference FOR FURTHER ACTION PF08548 WO International filing date International application No. 24/03/2004 (day/month/year) PCT/EP2004/050359 Applicant VOITH FABRICS PATENT GMBH

OITH FAB	RICS PATENT	r GMBH
		the International Searching
Author Filling The 8 Wh	of amendments applicant is entitled then? The time lift internations are? Directly to the more detailed insapplicant is hereby to the internations applicant is hereby the 17(2)(a) to that a regard to the present applicant to the present applicant is hereby the present applicant is hereby the present applicant is hereby the present applicant in regard to the present applicant in the present app	Interchange the notes on the accompanying sheet. Introclions, see the notes on the accompanying sheet. Introclions, see the notes on the accompanying sheet and that the declaration under youtfled that no international searching Authority are transmitted herewith, effect and the written opinion of the international Searching Authority are transmitted herewith, effect and the written of principle displaying the searching for the searching f
	applicant's reque no decision has	been made yet on the protest; the applicant will be notified as soon as a decision to made
internatic applicability before the app Internatic internatic the public Within 1 examina date (in acts for In respire months	onal Bureau. Indi- pon, or of the priority is completion of the licant may submit onal Bureau. The I onal preliminary ex- ic but not before the 9 months from the station must be filled some Offices ever entry into the natik- act of other design.	of 18 months from the priority date, the international explication will be published by the applicant wishes to avoid or pospose published only applicant wishes to avoid or pospose published only an explication of the international content of the international published by claim, must reach the international published by claim, must reach the international properties for international properties for international published by the international published by the published by the international bursal will serve or the written opinion of the international bursal will serve to the written opinion of the international bursal will serve to the written opinion of the international bursal will serve to the written of the date of the published of the surface available to accordant bursals will be sufficient to the explaint of such comments to add designated offices, a demand or international preliminary period with the properties of the priority office. In the priority of the priority office, we have a properties of the priority office, the suppleant must, within 20 months from the priority date, but only in respect of some designated offices, and enternation of the priority date, but only in respect of some designated offices. In add offices, the time limit of 30 months (or largely will apply even if no demand is filed within 19 comments and the WPDC internation of the WPDC bitemets and the writernation and the writernati
See the	Votures II Nations	CT/IB/301 and, for details about the steel at Chapters and the WIPO Internet site.
Guide,	voidine il, reacons	
		Authorized officer

Name and mailing address of the International Searching Authority European Patent Office, P.B. 5818 Patentlaan 2

European Patent Office, NL-2280 HV Piljswijk, Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016

Paul Faux

NOTES TO FORM PCT/ISA/220

These Notes are intended to give the basic instructions concerning the filing of amendments under article 19. The Notes are based on the requirements of the Petert Cooperation Treaty, the Regulations and the Administrative Instructions under that Treaty in case of discrepancy between these Notes and those requirements, the latter are applicable. For more detailed information, see also the PDT Applicant's Coulos, a publication of WIPO.

In these Notes, "Article", "Rule", and "Section" refer to the provisions of the PCT, the PCT Regulations and the PCT Administrative Instructions respectively.

INSTRUCTIONS CONCERNING AMENDMENTS UNDER ARTICLE 19

The applicant has, after having received the international search report, one opportunity to amend the claims of the international optication it should however be emphasized that, since all parts of the international application (claims, description and drawings) may be amended during the international principation procedure, there is usually no need to fits amendments of the claims under Article 19 except where or, of the applicant wants the latter to be published for the purposes of provisional protection or has another reason for amending the claims before international publication. Full-termone, a should be emphasized that provisional protection is evaluable in some States.

What parts of the international application may be amended?

Under Article 19, only the claims may be amended.

During the international phase, the claims may also be amended (or further amended) under Article 34 before the international Preliminary Examining Authority. The description and drawings may only be amended under Article 34 before the International Examining Authority.

Upon entry into the national phase, all parts of the international application may be amended under Article 28 or, where applicable, Article 41.

When?

Within 2 months from the date of transmittal of the international search report or 16 months from the priority date, whichever time limit exprise later. It should be noted, however, that the amendments will be considered as having been received on time if they are received by the international Bureau after the expiration of the applicable time limit but before the completion of the technical preparations for international publication (fulle 46.1).

Where not to file the amendments?

The amendments may only be filed with the International Bureau and not with the receiving Office or the International Searching Authority (Rule 46.2).

Where a demand for international preliminary examination has been is filed, see below.

How?

Either by cancelling one or more entire claims, by adding one or more new claims or by amending the text of one or more of the claims as filed.

A replacement sheet must be submitted for each sheet of the claims which, on account of an amendment or amandments, differs from the sheet originally filed.

All the claims appearing on a replacement sheet must be numbered in Arabic numerels. Where e claim is cancelled, no renumbering of the other claims is required. In all cases where claims are renumbered, they must be renumbered consecutively (Administrative Instructions, Section 205(b)).

The amendments must be made in the language in which the international application is to be published.

What documents must/may accompany the amendments?

Letter (Section 205(b)):

The amendments must be submitted with a letter

The letter will not be published with the international application and the amended claims. It should not be confused with the "Statamant under Article 19(1)" (see below, under "Statement under Article 19(1)").

The letter must be in English or French, at the choice of the applicant. However, if the language of the international application is English, the letter must be in English; if the language of the international application is French, the letter must be in French.

NOTES TO FORM PCT/ISA/220 (continued)

The letter must indicate the differences between the claims as filed and the claims as amended. It must, in particular, indicate, in connection with each claim appearing in the international application (it being understood that identical indications concerning several claims may be grouped, whether

- the claim is unchanged,
- (ii) the claim is cancelled;
- (iii) the cleim is new:
- (iv) the claim replaces one or more claims as filed;
- (v) the claim is the result of the division of a claim as filed.

The following examples illustrate the manner in which amendments must be explained in the accompanying letter:

- [Where originally there were 48 claims and after amendment of some cleims there are 51]: "Claims 1 to 29, 31, 32, 43, 53, 71 to 48 replaced by amended claims bearing the same numbers; claims 30, 33 and 36 unchanged: new claims 49 to 51 added."
- [Where originally there were 15 claims and after emendment of all claims there are 11]: *Claims 1 to 15 replaced by amended claims 1 to 11.*
- [Mhere originally there were 14 claims and the amendments consist in cancelling some claims and in adding new claims;
 "Claims 1 to 5 and 14 unchanged; claims 7 to 13 cancelled; new claims 15, 16 and 17 added," or "Claims 7 to 13 cancelled; new claims 15, 16 and 17 added; all other claims unchanged."
- [Where various kinds of amendments are made]: "Claims 1-10 unchanged; claims 11 to 13, 18 and 19 cancelled; claims 14, 15 and 16 replaced by amended claim 14; claim 17 subdivided into amended claims 15, 16 and 17; new claims 20 and 21 added."

"Statement under article 19(1)" (Rule 46.4)

The amendments may be accompanied by a statement explaining the amendments and indicating any impact that such amendments might heve on the description and the drawings (which cannot be amended under Article 19(1)).

The statement will be published with the international application and the amended claims.

It must be in the language in which the international appplication is to be published.

It must be brief, not exceeding 500 words if in English or if translated into English.

It should not be confused with and does not replace the letter indicating the differences between the claims as filled and as amended. It must be filled on a separate sheet and must be identified as such by a heading,

It may not contain any disparaging comments on the international search report or the relevance of citations contained in that report. Reference to citations, relevant to a given claim, contained in the international search report may be made only in connection with an amendment of that claim.

Consequence if a demand for international preliminary examination has already been filed

preferably by using the words "Statement under Article 19(1)."

If, at the time of filing any amendments under Article 19, a demand for informationel preliminary examination has already been submitted, the applicant must perierably, at the same time of filing the amendments with the International Bureau, also file a copy of such amendments with the International Preliminary Examining Authority (see Bulle 62.2(a), first sertence).

Consequence with regard to translation of the international application for entry into the national phase

The applicant's attention is drawn to the fact that, where upon entry into the national phase, a trenslation of the claims as amended under Article 19 may have to be furnished to the designated/elected Offices, insteed of, or in addition to, the translation of the claims as filed.

For further details on the requirements of each designated/elected Office, see Volume II of the PCT Applicant's Guide

PATENT COOPERATION TREATY

PCT

INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or a	gent's file reference	FOR FURTHER	see Form PCT/ISA/220			
PF08548 W	0	ACTION as	well as, where applicable, item 5 below.			
International ap		International filing date (day/month/year,	(Earliest) Priority Date (day/month/year)			
PCT/EP200	4/050359	24/03/2004	25/03/2003			
Applicant						
VOITH FAR	RICS PATENT GMBH					
This Internation	onal Search Report has been Article 18. A copy is being tra	n prepared by this International Searching Insmitted to the International Bureau.	Authority and is transmitted to the applicant			
This Internati	onal Search Report consists	of a total of sheets.				
X		a copy of each prior art document cited in	this report.			
Basis of a. With langu	regard to the language, the	international search was carried out on the ess otherwise indicated under this item.	basis of the international application in the			
	The International this Authority (Ru		anslation of the international application furnished to			
b. 🗀	With regard to any nucleo	otide and/or amino acid sequence disclo	sed in the international application, see Box No. I.			
2.	Certain claims were fou	nd unsearchable (See Box II).				
3.	Unity of invention is lac	king (see Box III).				
4. With rega	rd to the title,					
X	the text is approved as su	bmitted by the applicant.				
	the text has been establis	hed by this Authority to read as follows:				
5. With rega	and to the abstract,					
[X]	the text is approved as su	ubmitted by the applicant.				
ī	the text has been establis	ned, according to Rule 38.2(b), by this Aut	hority as it appears in Box No. IV. The applicant			
	may, within one month fro	m the date of mailing of this international s	earch report, submit comments to this Authority.			
6. With rega	rds to the drawings ,					
a, the fi	gure of the drawings to be p	ublished with the abstract is Figure No				
	as suggested by t	ne applicant.				
		s Authority, because the applicant failed to				
		s Authority, because this figure better char	acterizes the invention.			
b. X	none of the figures is to be	published with the abstract.				

Form PCT/ISA/210 (first sheet) (January 2004)

			C1/EP2004/050359					
A CLASSIFICATION OF SUBJECT MATTER TPC 7 D21F7/08								
According to International Patent Classification (IPC) or to both national classification and IPC								
B. FIELDS	SEARCHED							
Minimum do IPC 7	ocumentation searched. (classification system followed by classifi D21F	cation symbols)						
	lion searched other than minimum documentation to the extent th							
1	ata base consulted during the international search (name of data ternal, WPI Data, PAJ	base and, where practical, so	aarch terms used)					
C. DOCUM	ENTS CONSIDERED TO BE RELEVANT							
Category °	Citation of document, with indication, where appropriate, of the	relevant passages	Relevant to claim No.					
A	A EP 0 987 366 A (JWI LTD) 1,12 22 March 2000 (2000-03-22) cited in the application paragraph '0024! - paragraph '0028!; claims							
A	US 4 357 386 A (LUCIANO MILLIAM A ET AL) 2 November 1982 (1982-11-02) column 3, line 14 - column 5, line 10; figures							
A US 4 267 227 A (SCHIHER STANLEY C ET AL) 1,12 12 May 1981 (1981-05-12) column 2, line 44 - column 4, line 26; figures								
Furti	ner documents are listed in the continuation of box C.	χ Patent family me	nbers are listed in annex.					
* Special categories of clied documents: **To issue recomment published after the international fifting date **Considered to be of pullicular relevance. **Considered to relate the charmed of pullicular relevance. **Considered report or cannot be considered to review an invention. **Considered report or cannot be considered to review an invention. **Considered report or cannot be considered to review an invention. **Considered review as event report or second to recomment of particular relevance. The claimed invention cannot be considered to invelve an invention and the pullicular relevance. **Considered review as or an invention or relevance. **Considered review of cannot be considered to invelve an invention or remove. **Considered review as or an invention or relevance. **Considered review of cannot be considered to review as invention or remove as invention as or relevance. **Considered review as or an invention or relevance. **Considered review of cannot be considered to review as invention or cannot be considered to review as invention. **Considered review as or cannot be considered to review as invention or cannot be considered to review as invention. **Considered review as or cannot be considered to review as invention or cannot be considered to review as invention or cannot be considered to review as								
	Date of the actual completion of the international search 13 September 2004 24/09/2004							
	Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlan 2							

Form PCT//SA/210 (second sheet) (January 2004) -

Information on patent family members

- Form OCT/ISA/210 (nater) (amily agnes) (January 2004) -

PCT/EP2004/050359

Patent document cited in search report		Publication date		Patent family member(s)		Publication date
EP 0987366	A	22-03-2000	CA EP	2282053 0987366		14-03-2000 22-03-2000
US 4357386	A	02-11-1982	NONE			
US 4267227	A	12-05-1981	AU AU BR CA JP NZ ZA	526920 6609781 8006435 1134189 56134289 195985 8005718	A A A1 A	03-02-1983 16-07-1981 14-07-1981 26-10-1982 20-10-1981 07-09-1982 26-08-1981

PATENT COOPERATION TREATY

From the INTERNATIONAL SEARCHING	AUTHORITY				
To:			WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORIT (PCT Rule 43bis.1) Date of mailing (day/month/sear) see form PCT/SA210 (second sheet)		
see form PCT/ISA	220	INTERNATIO			
Applicant's or agent's file reference see form PCT/ISA/220		FOR FURTHER See paragraph 2 be			
International application No. PCT/EP2004/050359	International filing 24.03.2004	date (day/month/year)	Priority date (day/month/year) 25.03.2003		
International Patent Classification (I D21F7/08	PC) or both national classific	ation and IPC			
Applicant VOITH FABRICS PATENT O	SMBH				
This opinion contains indications relating to the following items: Box No. I Basis of the opinion Box No. II Priority Box No. III Priority Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability Box No. IV Lack of unity of invention Box No. V Reasoned statement under Rule 4356: 1(a)(i) with regard to novelty, inventive step or industrial applicability, citations and explanations supporting such statement Box No. VI Certain devices in the international application Box No. VII Certain devects in the international application					
2. FURTHER ACTION					
If a demand for International preliminary examination is made, this opinion will usually be considered to be a written opinion of the International Proliminary Examining Authority (IPEA). However, this does not apply where the applicant chooses an Authority other than this one to be the IPEA and the chosen IPEA has notified the International Bureau under Rule 66.1 bis(b) that written opinions of this International Searching Authority will not be so considered.					
If this opinion is, as provided above, considered to be a written opinion of the IPEA, the applicant is invited to submit to the IPEA a written reply together, where appropriate, with amendments, before the expiration of three months from the date of mailing of Form PCT/ISA/220 or before the expiration of 22 months from the priority date, whichever expires later.					
	For further options, see Form PCT/ISAZ20. For further details, see notes to Form PCT/ISAZ20.				
		1.4.4			

Name and mailing address of the IS

European Patent Office D-80298 Munich Tel. +49 89 2399 - 0 Tx: 523656 epmu d Fax: +49 89 2399 - 4465 .

Helpiö, T. Telephone No. +49 89 2399-7495



WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

4. Additional comments:

International application No. PCT/EP2004/050359

Ξ	Box	No. I Basis of the opinion					
1.	. With regard to the language, this opinion has been established on the basis of the international application in the language in which it was field, unless otherwise indicated under this item.						
	- 1	This opinion has been established on the basis of a translation from the original language into the following language , which is the language of a translation furnished for the purposes of international search (under Rules 12.3 and 23.1(b)).					
2.	With regard to any nucleotide and/or amino acid sequence disclosed in the international application and necessary to the claimed invention, this opinion has been established on the basis of:						
	a. type of material:						
		a sequence listing					
		table(s) related to the sequence listing					
	b, for	rmat of material:					
		in written format					
		in computer readable form					
	c tim	ne of filling/furnishing:					
		contained in the international application as filed.					
		filed together with the international application in computer readable form.					
		furnished subsequently to this Authority for the purposes of search.					
3.	ŀ	In addition, in the case that more than one version or copy of a sequence listing and/or table relating thereto has been filed or furnished, the required statements that the information in the subsequent or additional copies is identical to that in the application as filed or does not go beyond the application as filed, as appropriate, were furnished.					

WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

see separate sheet

International application No. PCT/EP2004/050359

_							
	Во	x No. II	Priority				
1.	The following document has not been furnished:						
			translation of the ear	lier app	lication who	se priority has been claimed (Rule 43bis.1 and 66.7(b)).	
	Consequently it has not been possible to consider the validity of the priority claim. This opinion has nevertheless been established on the assumption that the relevant date is the claimed priority date.						
2.		has be	oinion has been establ en found invalid (Rule ate indicated above is	s 43bis	3.1 and 64.1)	ty had been claimed due to the fact that the priority claim. Thus for the purposes of this opinion, the international e relevant date.	
3.	Add	iitional c	bservations, if necess	ary:			
				·			
-	Box	No. V	Reasoned stateme	nt unc	or Bulo 42 h	vis.1(a)(i) with regard to novelty, inventive step or	
_			pplicability; citation	s and	explanation	s supporting such statement	
1.	Stat	ement					
	Nov	elty (N)		Yes: No:	Claims Claims	1-30	
	Inve	entive ste	ep (IS)	Yes: No:	Claims Claims	1-30	
				110.	Oldins		
	Indu	istrial ap	plicability (IA)	Yes:		1-30	
				No:	Claims		
2.	Cita	tions an	d explanations				

Re Item V

Reasoned statement with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

- 1 Reference is made to the following documents:
 - D1: EP-A-0 987 366 (JWI LTD) 22 March 2000 (2000-03-22)
 - D2: US-A-4 357 386 (LUCIANO WILLIAM A ET AL) 2 November 1982 (1982-11-02)
 - D3: US-A-4 267 227 (SCHIHER STANLEY C ET AL) 12 May 1981 (1981-05-12)
- 2 The document D1 is regarded as being the closest prior-art to the subject-matter of claim 1, and discloses (cf. especially paragraphs [0024]-[0028]; claims) an industrial fabric according to the preamble of claim 1.

The subject-matter of claim 1 therefore differs from this known industrial fabric in that:

"during manufacture of the fabric <u>a dispersion of particulate</u>, <u>polymeric</u> <u>material</u> has been applied to the layer of batt of fibres and thermally activated to provide a discontinuous layer containing a mixture of batt fibres and a polymer-batt fibre matrix".

By applying the polymer material as a dispersion, the polymer particles remain discrete so that the polymer/fiber matrix structure remains permeable while improving surface smoothness, wear resistance and compaction resistance. The problem to be solved by the present invention may therefore be regarded as providing an alternative industrial fabric with improved properties.

In the industial fabric according to D1, the polymer material is in the form of a porous film obtained by heating a layer of at least partially fusible powder material. There is no reference to a dispersion of particulate, polymeric material. The industrial fabric according to D2 consists of a textile base layer, an intermediate layer of polymeric resin foam particles and a covering layer of non-woven staple fibres. The layers have been attached to each other by needling and there is no reference to thermal activation. Document D3 discloses an industrial fabric coated by spraying a polymeric resin solution on the surface of the fabric. There is no indication in any of these documents that would lead the skilled person to combine

WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY (SEPARATE SHEET)

International application No.

PCT/EP2004/050359

their teachings and thereby arrive to the subject-matter of claim 1. Therefore, claim 1 appears to satisfy the requirements of Article 33 PCT with regard to novelty and inventive step.

- 3 The subject-matter of claim 12 relates to a corresponding method of making an industrial fabric. Therefore, claim 12 appears to satisfy the requirements of Article 33 PCT with regard to novelty and inventive step as well.
- 4 Dependent claims 2-11 and 13-30 add further features to the independent claims and as such they also meet the requirements of the PCT with respect to novelty and inventive step.
- 5 The industrial applicability (Art. 33(4) PCT) of the present invention is evident.
